

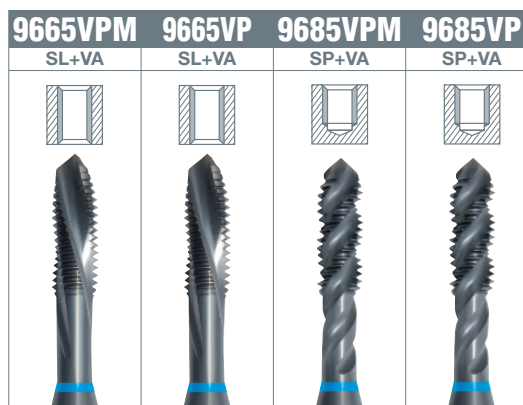
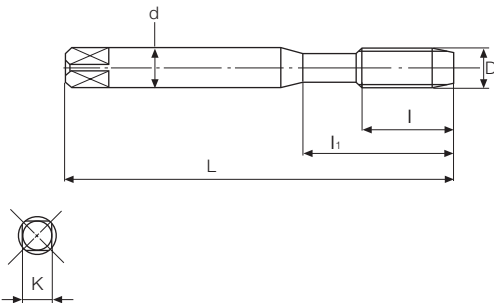






<b>M</b>
<b>YMW NORM</b>

MATERIAL GROUP	Vc (m/min)	
		
1-2-3-4-5	8~20	5~15
9-10-11	8~20	5~15



GRUPPI MATERIALE / MATERIAL GROUPS WERKSTOFFEGRUPPE / GROUPES MATIÈRE										1-5 9-11	1-5 9-11	1-5 9-11	1-5 9-11
										 HSSE OX ISO2X (6HX) 3.5P-5P B	 HSSE OX ISO2X (6HX) 3.5P-5P B	 HSSE OX ISO2 (6H) 2P-3P C	 HSSE OX ISO2 (6H) 2P-3P C
D	p	Ø	L	l	l1	d	k	€	€	€	€		
M 3	0.5	2.5	56	6,5	18	4		17,73		17,73			
4	0.7	3.3	63	9	21	6		17,89		17,89			
5	0.8	4.2	70	10,5	25	6		18,25		18,25			
3	0.5	2.5	56	6,5	18	4	3		17,73		17,73		
4	0.7	3.3	63	9	21	6	4,9		17,89		17,89		
5	0.8	4.2	70	10,5	25	6	4,9		18,25		18,25		
6	1	5	80	15	30	6	4,9		18,41		18,41		
8	1.25	6.8	90	19	35	8	6,2		23,71		23,71		
10	1.5	8.5	100	23	40	10	8		28,34		28,34		
12	1.75	10.3	110	26	45	12	9		37,86		37,86		



M 3	~ 10	3	3	3	3
12			3		4



Marcatura laser sul quadro per preservare la precisione del gambo.  
 Laser marking on the square to protect shank accuracy.  
 Laser Markierung auf der Vierkant um der Präzision der Schaft zu halten.  
 Marquage laser sur le carré pour préserver la précision de la queue.

**SHANK TOLERANCE PLUS**  
**CUTTING GEOMETRY**  
**FINISHING**  
**CUTTING SPEED**  
**TOOL LIFE**